

NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM

FHWA Mixtures and Construction
Expert Task Group Meeting
September 2015



Warm Mix Asphalt



9-49A: PERFORMANCE OF WMA TECHNOLOGIES: STAGE II-LONG-TERM FIELD PERFORMANCE

- ◎ Long-term (> 4 years) field performance.
- ◎ New projects: IA, LA, MT, TN, TX (2011-12).
- ◎ Existing projects: CO, IL, LA, MD, MO, MN, NE, NV, OH, PA, SC, TN, TX, VA, WA (2005-10)
- ◎ To date, still no significant differences between the properties and field performance of WMA and HMA.

Washington State University (July 2016)



9-53: PROPERTIES OF FOAMED ASPHALT FOR WARM MIX ASPHALT APPLICATIONS

- ◎ Foaming behavior influenced by crude oil slate, refinery production date, and polymer modification.
- ◎ Mix design method determine optimum asphalt content based on coatability and workability.
- ◎ Best coatability and workability at 1-2% water content.
- ◎ NCHRP Report 807.

Texas A&M Transportation Institute



9-55: RECYCLED ASPHALT SHINGLES IN ASPHALT MIXTURES WITH WARM MIX ASPHALT TECHNOLOGIES

- ◎ Develop a design and evaluation procedure for acceptable performance of asphalt mixtures incorporating WMA technologies and RAS, with and without RAP, for project-specific service conditions.
- ◎ Testing and analysis of field specimens in progress.

National Center for Asphalt Technology (Sept 2016)



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Materials and Mix Design



9-48: FIELD VERSUS LABORATORY VOLUMETRICS AND MECHANICAL PROPERTIES

- ⊙ Process-based factors were only significant between laboratory-mixed specimens and plant-produced specimens for air voids (stockpile moisture) and binder content and P200 (return of baghouse fines).
- ⊙ No significant effects on differences among specimen types for VMA, VFA, G_{mm} , and G_{sb} .
- ⊙ No significant impact on the differences of mechanistic properties among the three specimen types.
- ⊙ Draft final report in review.

Louisiana Transportation Research Center (December 2015)



9-52: SHORT-TERM LABORATORY CONDITIONING OF ASPHALT MIXTURES

- ⊙ Effects of plant mixing and processing to the point of loading in the transport truck: 2 h aging at 275° F for HMA or 240° F for WMA.
- ⊙ 5 d at 85° C simulates 1-2 y initial service.
- ⊙ WMA = HMA in 17 to 30 m.
- ⊙ Proposed changes to AASHTO R 30.
- ⊙ NCHRP Report 815, to be published.

Texas A&M Transportation Institute



9-54: LONG-TERM AGING OF ASPHALT MIXTURES FOR PERFORMANCE TESTING AND PREDICTION

- ⊙ Laboratory procedure to simulate long-term aging of asphalt mixtures for performance testing and prediction.
- ⊙ Correlate rheology and kinetics of binders aged in the laboratory and long term in the field, including ARC, MnRoad, FHWA-ALF, WesTrack, and LTPP SPS-1 and SPS-8.
- ⊙ 5d at 85° C equivalent to about 1-2y field aging.

North Carolina State University (May 2016)



9-59: RELATING ASPHALT BINDER FATIGUE PROPERTIES TO ASPHALT MIXTURE FATIGUE PERFORMANCE

- ◎ Determine asphalt binder properties that are significant indicators of the fatigue performance of asphalt mixtures.
- ◎ Identify or develop a practical, implementable binder test (or tests) to measure properties that are significant indicators of mixture fatigue performance.

Advanced Asphalt Technologies (October 2017)



9-60: THE IMPACTS ON PAVEMENT PERFORMANCE FROM CHANGES IN ASPHALT PRODUCTION

- ◎ Propose changes to the current PG asphalt binder specifications and test methods to remedy shortcomings related to incidents of premature failure of asphalt pavements.
- ◎ FY 2016, \$1.0M
- ◎ Panel meets 5-6 November.



Pavements



1-54: GUIDELINES FOR LIMITING DAMAGE TO FLEXIBLE AND COMPOSITE PAVEMENTS DUE TO THE PRESENCE OF WATER

- © For the practicing engineer.
- © Considers pavement structure, roadway geometry, regional climate, materials, construction and maintenance practices.
- © Print and software products.

Applied Pavement Technology, Inc. (August 2016)



20-07/TASK 382: LONGER PAVEMENT LIFE FROM INCREASED IN-PLACE DENSITY OF ASPHALT PAVEMENTS

- © Summarize the current state of knowledge of in-place density of asphalt pavements as well as the current practices of agencies regarding how in-place density is measured and specified.

Dale S. Decker, LLC (September 2015)



20-05: SYNTHESIS OF INFORMATION RELATED TO HIGHWAY PROBLEMS

- ◎ Search out and synthesize useful knowledge from all available sources and prepare concise, documented reports on specific topics.
- ◎ Provide a compendium of the best knowledge available on practical measures found to be the most successful in resolving specific problems.



RECENT SYNTHESSES OF HIGHWAY PRACTICE

- ◎ **456: Non-Nuclear Methods for Compaction Control of Unbound Materials**
- ◎ **457: Implementation of the AASHTO Mechanistic-Empirical Pavement Design Guide and Software**



RECENT SYNTHESSES OF HIGHWAY PRACTICE

- ◎ 463: Pavement Patching Practices
- ◎ 464: Thin Asphalt Concrete Overlays
- ◎ 456: Non-Nuclear Methods for Compaction Control of Unbound Materials



20-44: ACCELERATING THE APPLICATION OF NCHRP RESEARCH RESULTS

- ⊙ Increase budget for Project 20-44 (FY 2016, \$2.0M).
- ⊙ Form Project 20-44 panel to review funding requests from research project panels.
- ⊙ Provide implementation specialist on NCHRP staff.



20-44: ACCELERATING THE APPLICATION OF NCHRP RESEARCH RESULTS

Dissemination (FY 2016, \$0.5M)

- ⊙ Targeted publications: Research Makes a Difference, Impacts on Practice, Paths to Practice, NCHRP Research in Brief
- ⊙ State DOT CEO and specialist staff briefings
- ⊙ Subject matter compilations
- ⊙ Targeted report distribution
- ⊙ Tracking impacts and benefits of completed research
- ⊙ Webinar support



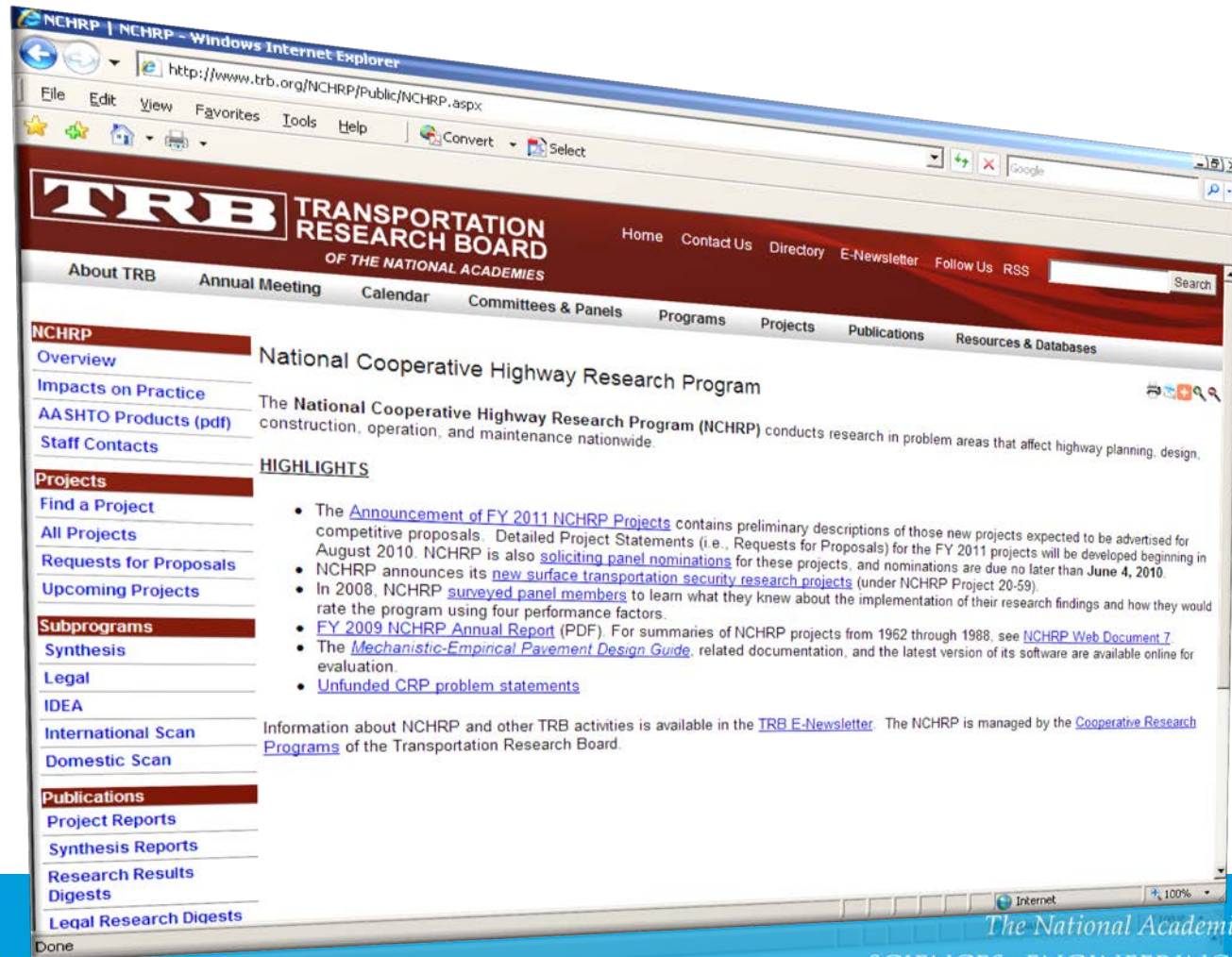
20-44: ACCELERATING THE APPLICATION OF NCHRP RESEARCH RESULTS

Development Assistance Program (FY 2016, \$1.5M)

- ⊙ Workshops and training programs
- ⊙ Demonstration projects
- ⊙ Pilot projects
- ⊙ Field validation
- ⊙ 1st article products
- ⊙ Manufacturer support



HTTP://WWW.TRB.ORG/NCHRP



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Thanks!

